HYPERTHERM ASSOCIATES™

Installing a New Program - AccuStream AS-Series PLC (XLt)

These instructions show you how to properly install a new program on to your AccuStream AS-Series XLt PLC.
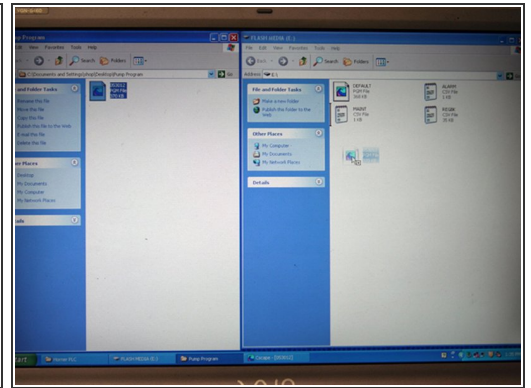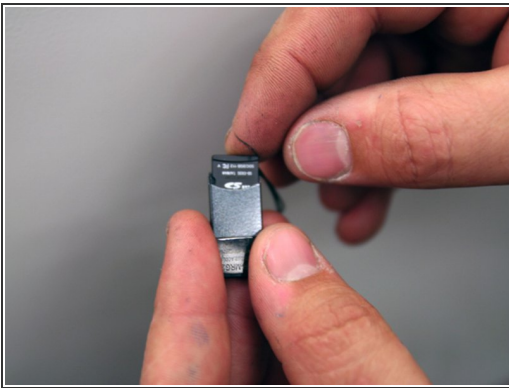
Written By: Ryan Engelhardt

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Step 1 — Installing a New Program - AccuStream AS-Series PLC (XLt)
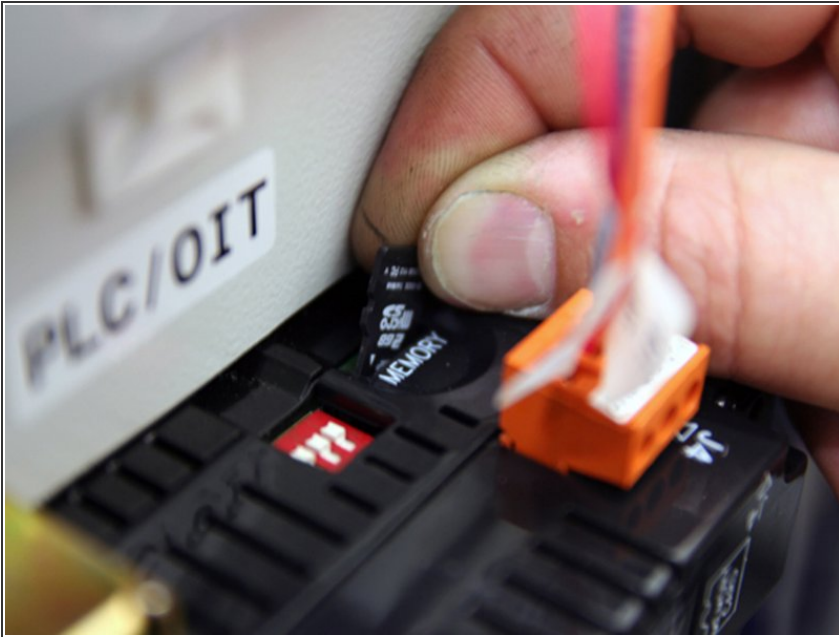

- Remove microSD card from PLC by pushing down on card.
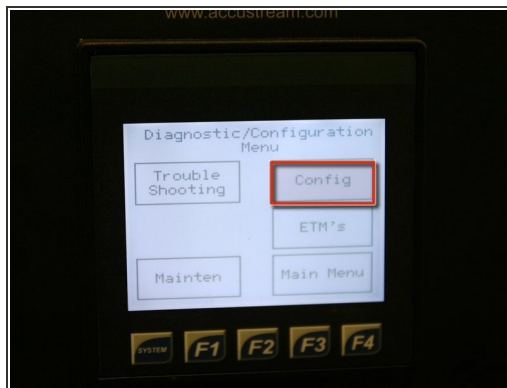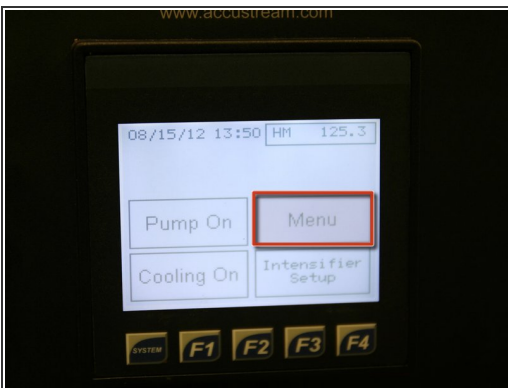
Step 2

- Insert microSD card into included card reader.

- Insert card reader, with microSD card installed, into computer's USB drive.

- (i) Make sure card reader is inserted as shown in picture #2 of this section.

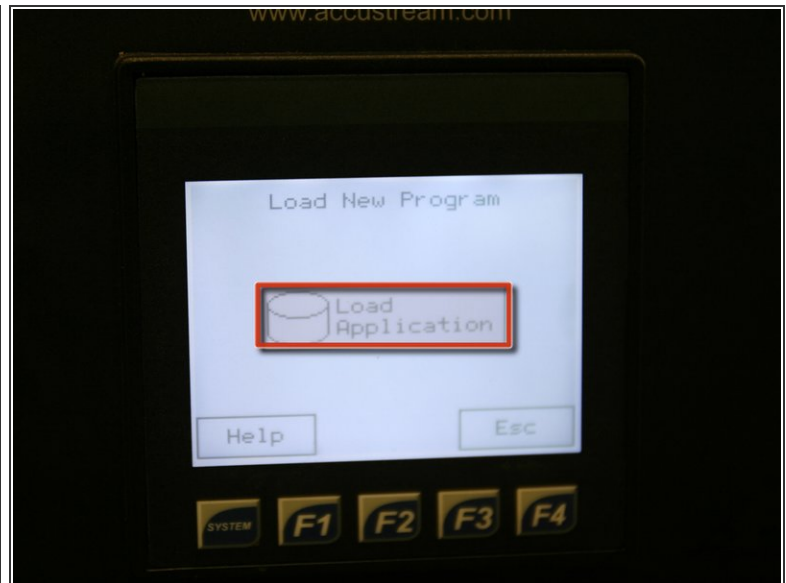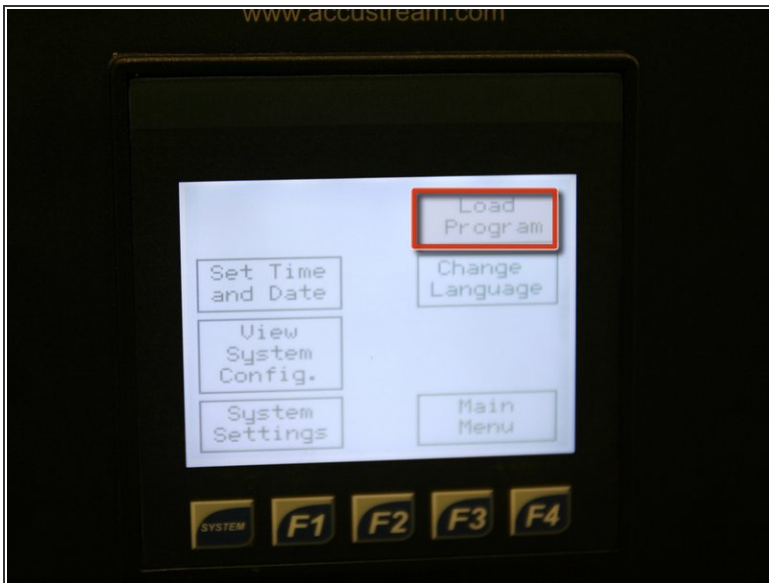- Copy new program from computer to microSD card.

Step 3

- After program has been copied to microSD card, remove card from computer.

- Insert microSD card into PLC.

Step 4

- Starting at main screen, press Menu.

- Press Config and enter password to enter configuration screen.

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Step 5

- On configuration screen, press Load Program.
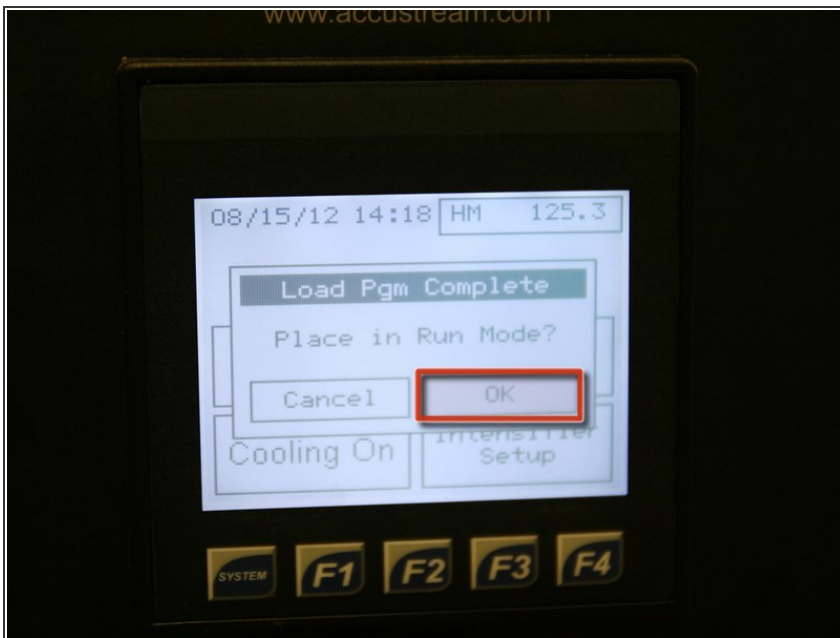
- Press Load Application on center of screen.

Step 6

- Press up or down arrow to highlight program to be loaded (.PGM file extension).

- Press enter at bottom right of screen.

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Step 7

- Once prompted, press OK to load new program.

- Enter password for new program (AccuStream supplied) and press Enter.

Step 8

- After program has loaded, press OK to place pump in run mode.

- Pump is now ready to operate with new program.

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